

**SPECIFICATION AMENDMENTS**

Please amend the paragraph running from line 8 to line 17 of page 4 of the Substitute Specification as follows:

The present invention, which is described with reference to a drill rod 10 that is rotatable about an axis 11, is mountable in any tool holder rotatable about an axis. The drill rod 10 serving as tool holder here has a seat with side support faces 12a, 12b, and 12c and a floor surface 12d. This seat can receive a cartridge 13 held in place by a wing wedge 33 having a face 29 bearing on [[its]] a front face 31 of the cartridge 13. The cartridge 13 has a seat holding a cutting insert 14 that has in this case a corner cutting-edge insert 15 of polycrystalline diamond. This cutting insert 14 is secured by a retaining screw 16 in the cartridge 13.

**SPECIFICATION AMENDMENTS ctd.**

**Please amend the paragraph running from line 15 to line 16 of page 5 of the Substitute Specification as follows:**

**A hex wrench 26 is inserted through a port 32 (FIG. 1) into a hex recess of the eccentric pin 21 to actuate it.**